

MATERIAL SAFETY DATA SHEET

Asia Pacific GHS Format

Print date: 23-Dec-2010

Revision Number: 3

Revision date: 23-Dec-2010

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND COMPANY

Trade Name:	NORYL*
Product Name:	115EM4A -BK1066 -JMOK
Product Description:	Polyphenylene ether [CASRN 25134-01-4]/High impact polystyrene [CASRN 9003-55-8] and/or polystyrene [CASRN 9003-53-6] blend
Product Type:	Commercial Product
Recommended use:	May be used to produce molded or extruded articles or as a component of other industrial products.
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2. HAZARDS IDENTIFICATION

Globally Harmonized System, UN(GHS) - Classification

GHS Category

Not hazardous

- Not classified

GHS-Labeling

GHS Labeling not required

Precautionary Statements

No GHS specific Precautionary Statements required - observe all other warnings and handling instructions in this MSDS.

Other hazards which do not result in classification:

SABIC Emergency Overview

- Pellets with slight or no odor
- Spilled material may create slipping hazard
- Can burn in a fire creating dense, toxic smoke
- Molten plastic can cause severe thermal burns
- Fumes produced during melt processing may cause eye, skin, and respiratory tract irritation. Severe over-exposure may result in nausea, headache, chills, and fever. See below for additional effects.
- Secondary operations, such as grinding, sanding, or sawing can produce dust which may present an explosion or respiratory hazard.

Other Information:

OSHA, IARC and/or NTP have listed carbon, titanium dioxide, crystalline silica (quartz), respirable glass and certain heavy metals, present in some colorants and fillers, as carcinogens. If these materials are present in this product at significant quantities, they are shown in Section 2. These materials are essentially bound to the plastic matrix and are unlikely to contribute to workplace exposure under recommended processing conditions.

Processing Issues:

Processing vapors may cause irritation to the eyes, skin, and respiratory tract. In cases of severe exposure, nausea and headache can also occur. Grease-like processing vapor condensates on ventilation ductwork, molds, and other surfaces can cause irritation and injury to skin.

Aggravated Medical Conditions:

MEDICAL RESTRICTIONS: There are no known health effects aggravated by exposure to this product. However, certain sensitive individuals and individuals with respiratory impairments may be affected by exposure to components in the processing vapors.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Product Type

Mixture

Hazardous Components

Chemical Name	CAS Number	Weight %	EC-No.
Carbon black	1333-86-4	10-30	215 60 99
TALCUM	14807-96-6	1-10	-
Phthalic anhydride	85-44-9	0.1-1.0	607-009-00-4

If present, components listed above are physical or health hazards as defined in the Hazard Communication Standard. The quantities represent typical or average values for the materials shown. Additional compositional data are provided in Section 15, REGULATORY INFORMATION.

4. FIRST AID MEASURES

If Inhalation:

Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. If symptoms persist, call a physician.

On skin contact:

Immediately cool the skin by rinsing with cold water after contact with hot material. Wash off immediately with soap and plenty of water. Consult a physician.

On contact with eyes: Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. If eye irritation persists, consult a specialist.

On ingestion: No hazards which require special first aid measures.

Precautions: Processing vapors inhalation may be irritating to the respiratory tract. If symptoms are experienced remove victim from the source of contamination or move victim to fresh air and obtain medical advice.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media: Water spray mist or foam.

Unsuitable extinguishing Media for safety reasons: Carbon dioxide and dry chemical are not recommended because their lack of cooling capacity may permit re-ignition.

Hazards from Combustion Products: Fire will produce dense black smoke containing hazardous combustion products, carbon oxides, hydrocarbon fragments.

Specific Hazards: Take precautionary measures against static discharges. During processing, dust may form explosive mixture in air. Thermal decomposition can lead to release of irritating gases and vapors.

Special Protective Equipment for Firefighters: In the event of fire, wear self-contained breathing apparatus.

Exposure hazards: Do not release chemically contaminated water into drains, soil or surface water. Sufficient measures must be taken to retain the water used for extinguishing. Dispose of contaminated water and soil according to local regulations.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions: See section 8.

Environmental Precautions: Do not flush into surface water or sanitary sewer system. Should not be released into the environment.

Clean up: Sweep up and shovel into suitable containers for disposal. Do not create a powder cloud by using a brush or compressed air.

7. HANDLING AND STORAGE

Handling: Handle in accordance with good industrial hygiene and safety practice. Provide for appropriate exhaust ventilation and dust collection at machinery. Avoid dust formation. All metal parts of the mixing and processing equipment must be earthed.

Storage: Store in closed container in a dry and cool area. Keep away from heat sources and sources of ignition. Keep away from food, drink and animal feeding stuffs. Keep container tightly closed in a dry and well-ventilated place.

Incompatible Products: Strong acids, strong oxidizing agents.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure limits: No components with information, unless noted below

Chemical Name	US OSHA PEL (8 Hr)	Japan OEL(TWA)	China OEL(TWA)	Korea OEL(TWA)	Singapore OEL(TWA)	Thailand OEL(TWA)
Carbon black 1333-86-4	FRL_TWA: 3.5 mg/m ³ ; TL_PEL: 3.5 mg/m ³	OEL_M: 4 mg/m ³ Total dust , 1 mg/m ³ Respirable dust	4 mg/m ³ Total dust.	TWA: 3.5 mg/m ³	PEL_LT: 3.5 mg/m ³	No Information
TALCUM 14807-96-6	FRL: See 29 CFR 1910.1001 ; FRL_TWA: 2 mg/m ³ ; TL_PEL: See Table Z-3	OEL_M: 2 mg/m ³ Total dust , 0.5 mg/m ³ Respirable dust	1 mg/m ³ Respirable dust. 3 mg/m ³ Total dust.	TWA: 2 mg/m ³	PEL_LT: 2 mg/m ³	20 MPPCF

Chemical Name	US OSHA PEL (8 Hr)	Japan OEL(TWA)	China OEL(TWA)	Korea OEL(TWA)	Singapore OEL(TWA)	Thailand OEL(TWA)
Phthalic anhydride 85-44-9	FRL_TWA: 6 mg/m ³ , 1 ppm ; TL_PEL: 12 mg/m ³ , 2 ppm	No Information	No Information	TWA: 1 ppm , 6 mg/m ³	PEL_LT: 1 ppm , 6.1 mg/m ³	No Information

Chemical Name	India TWA	Malaysia OEL(TWA)	Taiwan OEL(TWA)	Australian OEL(TWA)	Phillipines OEL(TWA)	SABIC Recom.(8 Hr)*
Carbon black 1333-86-4	No Information	PEL_TWA8: 3.5 mg/m ³	PC: 3.5 mg/m ³	No Information	3.5 mg/m ³	No Information
TALCUM 14807-96-6	No Information	PEL_TWA8: 0.1 Fibres/ml	PC: 2 mg/m ³ ; Remark: respirable dust	No Information	20 MPPCF 2.4 MPPCF	No Information
Phthalic anhydride 85-44-9	No Information	PEL_TWA8: 1 ppm , 6.1 mg/m ³	PC: 1 ppm , 6.1 mg/m ³	No Information	12 mg/m ³ 2 ppm	No Information

SABIC limit

**SABIC Innovative Plastics Recommended Exposure Limits have been established for certain chemicals.*

Engineering Measures to Reduce Exposure:

Handle in accordance with good industrial hygiene and safety practice. Provide for appropriate exhaust ventilation at machinery. Processing fume condensate may be a fire hazard and toxic; remove periodically from exhaust hoods, ductwork, and other surfaces using appropriate personal protection.

Hand Protection:

Protective gloves should be worn

Eye Protection:

Safety glasses with side-shields or chemical goggles. In addition, use full-face shield when cleaning processing vapor condensates from hood, ducts, and other surfaces.

Respiratory Protection:

When using this product at elevated temperatures, implement engineering systems, administrative controls or a respiratory protection program (including a respirator approved for protection from organic vapors, acid, gases, and particulate matter) if processing vapors are not adequately controlled or operators experience symptoms of overexposure. If dust of powder are produced from secondary operations such as sawing or grinding, use a respirator approved for protection from dust.

Body Protection:

Long sleeved clothing

Hygiene Measures:

When using, do not eat, drink or smoke.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:

Solid

Appearance:

Pellets

Color:

Varies

Odor:

None or slight

Odor Threshold:

No information available.

pH

Not applicable

Melting point/range:

This product does not exhibit a sharp melting point but softens gradually over a wide range of temperatures.

Boiling point/range:

Not applicable

Flash Point:

Not applicable

Evaporation Rate:

Negligible

Flammability (solid, gas):

Blend; neither component is flammable

Explosive Limits

upper:

Not determined

lower:

Not determined

Vapor Pressure:

Negligible

Vapor Density:

Not determined

Specific gravity:

>1; (water = 1)

Water Solubility:

Insoluble

Autoignition Temperature:

490 °C (914°F) estimated

Explosive Properties:

Dust may form explosive mixture in air

Oxidising Properties:

Not oxidising

Molecular Weight:

Polymer

VOC content (%):

Negligible

Surface tension:

No data available

10. STABILITY AND REACTIVITY

Reactivity:	Not reactive under recommended conditions of handling, storage, processing and use.
Stability:	Stable under ambient conditions. Hazardous polymerization does not occur.
Polymerization:	Hazardous polymerization does not occur
Conditions to Avoid:	Avoid temperatures above 490°C. To avoid thermal decomposition, avoid elevated temperatures. Heating can result in the formation of gaseous decomposition products, some of which may be hazardous. Do not exceed melt temperature recommendations in product literature. Purgings of hot material should be collected in small, flat, thin shapes and quenched with water to allow for rapid cooling. Do not allow product to remain in barrel at elevated temperatures for extended periods of time.
Materials to Avoid:	May react with strong oxidizing agents, strong acids or other highly reactive chemicals.
Hazardous Decomposition Products:	Process vapors under recommended processing conditions may include trace levels of hydrocarbons, alkylphenols, aldehydes, alcohols, aliphatic amines, dimethylcyclohexanone, trimethylanisole, dihydrobenzofuran.

11. TOXICOLOGICAL INFORMATION

Acute Toxicity

Product Information:

LD50/oral/rat:	>15 g/kg (estimated)
LD50/dermal/rabbit:	>2 g/kg estimated

Component Information:

Component Information Text: No data available

Sensitization

Respiratory Sensitization: Not classified

Irritation:

Eye Irritation: no data available

Subchronic Toxicity (28 days)

Repeated Oral Toxicity(28d): No information available

Repeated Dermal Toxicity(28d): No Information available

Subchronic Toxicity: In a 13 week dust inhalation study, laboratory rats were exposed to up to 50 mg/m³ PPE dust for 6 hrs/day for 13 weeks with a 13-week non-exposure recovery period. There was no evidence of systemic toxicity at the highest dose. Localized toxicity was observed in the lungs and regional lymph nodes of the 50 mg/m³ exposure group. These findings decreased in severity in the 7 and 1 mg/m³ exposure groups. A no adverse effect level for PPE is estimated to be 7 mg/m³ and a no observable effect level is 1 mg/m³.

Chronic Toxicity

Carcinogenicity: There are no known carcinogenic chemicals in this product except specifically mentioned below.

Chemical Name	IARC:
Carbon black 1333-86-4	2B
TALCUM 14807-96-6	3

Mutagenic Effects: No data is available on the product itself.

Reproductive Toxicity: No information available

Developmental Toxicity: No information available

Neurological effects: No information available

Specific Target Organ Toxicity(STOT)**Target Organ Effects:** Not established**Aspiration Hazard****Aspiration Hazard Statement:** No data available**Other relevant toxicity information****IARC:** Not listed
OSHA: Not regulated
NTP: Not tested**Remarks:** The toxicological data has been taken from products of similar composition.**Special Studies:**
Polyphenylene ether: In two independent 2 year dietary studies, purebred beagles and laboratory rats were fed polyphenylene ether resin powder (up to 10% by weight in the animal diet). In both studies, there were no adverse effects on physical appearance, behavior, growth, food consumption, survival, clinical laboratory results, organ weights or gross or microscopic pathology. In a 6 month chronic inhalation study, rats and guinea pigs exposed 6 hrs/day to up to 300 mg/m³ PPE dust developed no physical, nutritional, hematologic, clinical or pathological reaction except to lung tissue changes which consisted of macrophage accumulation, many of which were degenerative in the pulmonary alveoli. Polyphenylene ether is not a mutagen by Ames (Salmonella) Assay with and without activation.
Carbon Black: The International Agency for Research on Cancer (IARC) has determined that carbon black is a class 2B known animal and possible human carcinogen by the route of inhalation. Rats exposed to high doses of carbon black by inhalation developed statistically significant increases in lung fibrosis and lung tumors.**12. ECOLOGICAL INFORMATION****Ecotoxicity****Component Information:**

100% of the mixture consists of components(s) of unknown hazards to the aquatic environment.

Chemical Name	Toxicity to Fish	Toxicity to Algae	Daphnia Magna (Water Flea)	Toxicity to Microorganisms
Carbon black 1333-86-4	No data available	No data available	No data available	No data available
TALCUM 14807-96-6	No data available	No data available	No data available	No data available
Phthalic anhydride 85-44-9	No data available	No data available	No data available	No data available

Product Information:**Persistence and Degradability****Biodegradation:** Not inherently biodegradable
Partition coefficient (n-octanol/water) Not established**Bioaccumulative Potential:****Bioaccumulation:** Not established**Mobility****Mobility:** May be separated mechanically in waste water plants.**Other Adverse Effects****Ecotoxicity Effects:** Do not flush into surface water or sanitary sewer system.**13. DISPOSAL CONSIDERATIONS****Waste from residues / unused products:** Where possible recycling is preferred to disposal or incineration Dispose of in accordance with local regulations**Contaminated Packaging:** Empty containers should be transported/delivered using a registered waste carrier for local recycling or waste disposal.

Waste Disposal:

Recycling is encouraged. Landfill or incinerate in accordance with federal, state and local requirements. Collected processing fume condensates and incinerator ash should be tested to determine waste classification.

14. TRANSPORT INFORMATION

IMO / IMDG Not regulated

ICAO Not regulated

IATA-DGR Not regulated

DOT Not regulated

ADR/RID Not regulated

ADR: Not regulated

ADN Not regulated

15. REGULATORY INFORMATION

International Inventories:

TSCA (USA):	Listed
DSL(Canada):	Listed
EINECS/ELINCS (Europe):	Listed
ENCS (Japan):	Listed
IECSC(China):	Listed
KECL(Korea):	Listed
PICCS (Philippines):	Listed
AICS (Australia):	Listed

Other Inventory Information:

A "Listed" entry above means all chemical components are on the respective inventory list and/or a qualifying exemption exists for one or more components. A "Not listed" entry above indicates one or more components is restricted from import or manufacture into that country/region. Articles are exempt from registration and are therefore not listed on the national chemical inventories.

SARA (313) Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and and Title 40 of the Code of Federal Regulations, Part 372.

SARA (311, 312) hazard class:

Acute Health Hazard	N
Chronic Health Hazard	N
Fire Hazard	N
Sudden Release of Pressure Hazard	N
Reactive Hazard	N

Canada:

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

WHMIS hazard class:

Non-controlled

California Proposition 65:

Components in this product known to the State of California to cause cancer and/or reproductive effects, are listed below:

Chemical Name	Weight %	California Proposition 65:
Carbon black 1333-86-4	10-30	Listed: February 21, 2003 Carcinogenic. (airborne, unbound particles of respirable size)

RoHS EU Directive 2002/95/EC:

This product complies with RoHS - it does not intentionally contain banned chemicals.

Remarks:

This product consists primarily of high molecular weight polymers which are not expected to be hazardous. The ingredients in this product are present within the polymer matrix and are not expected to be hazardous.

HMIS Rating**Health: 0****Flammability: 1****Reactivity: 0****16. OTHER INFORMATION**

NORYL* is a registered trademark of SABIC Innovative Plastics IP BV

Prepared by: Product Stewardship & Toxicology.

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End of Material Safety Data Sheet